

Date: Thursday, 10/11/2007 2:54:53 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 35131
 Estimate Number : 12427
 P.O. Number :
 This Issue : 10/11/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL /MED-FAB
 Previous Run : 27334
 Drawing Name : EYEBOLT
 Part Number : D2021101
 Drawing Number : D2021
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 11/11/2007 Qty: 30 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev A New Issue 06-05-31 JUM

Additional Product

Job Number:

Seq. #: Machine Or Operation Description :

1.0 AN43B7A EYEBOLT

Comment: Qty: 30.0000 Each(s)/Unit Total: 30.0000 Each(s)

Eye: 14291 9
 Bat: 1101339 21

SB 07/10/25

2.0 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill as per Dwg D2021

2-Deburr

3-Touch-up with epoxy Primer as per Dwg D2021

Batch: NA

07/10/29 (29)
 07/10/29

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

07/10/30 (29) counter

4.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 8.

(29) 07/10/30 AS

5.0 QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

07.10.31

Job Completion

07.10.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

1-534

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25731

[illegible]

